

# SYNOLAC<sup>®</sup> 40X60 MY

MODIFIED ALKYD

ARKEMA COATING RESINS

**Product Application details** SYNOLAC<sup>®</sup> 40X60 MY is a styrenated short oil alkyd resin modified with dehydrated castor and soya oils. SYNOLAC<sup>®</sup> 40X60 MY is recommended for very fast air drying spraying finishes, water and mineral oil resistant finishes and primers for crankcases.

**Performance Benefits**

- Very fast initial and hard drying
- Good resistance to water and mineral oils

**Polymer Type**

- Solventborne Alkyd

<b>Sales Specifications</b>	Solid Content at 125°C, % (ISO 3251)	59 - 61
	Viscosity at 25°C, Gardner Holdt	XY – Z+
	Colour, Gardner scale (ASTM D1544)	6 max
	Acid value, mg KOH/g (ISO 2114)	15 max

<b>Other Characteristics<sup>1</sup></b>	Volatile	Xylene
	Density / Specific Gravity at 25°C, g/ml (ISO 2811)	1.00
	Type of fatty acid	Dehydrated castor / soya
	Fatty Acid content, %	36
	Modification	Styrene

Note: Acid value and/or Hydroxyl value quoted relative to solid resin

<sup>1</sup> The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

## DRIERS

The recommended drier level for use on air drying systems is 0.03% cobalt as metal on solids resin. Depending on the formulation (clear, pigmented, thixotropic, etc...) and on the application, the loading of each drier may be increased or reduced in order to achieve the appropriate drying/hardness profile.

The use of antiskinning agent is essential to prevent in-can skinning of the finished product.

## **Formulation Guidelines**

### SOLUBILITY

SYNOLAC<sup>®</sup> 40X60 MY is soluble in aromatic hydrocarbons, esters, ketones and glycol ethers. Its solubility is limited in terpenics. It is insoluble in alcohols.

### COMPATIBILITY

SYNOLAC<sup>®</sup> 40X60 MY is compatible with hydrocarbons resins, partially compatible with drying oils, maleic resins and modified phenolic resins. It is incompatible with standoils, long and medium oil alkyd resins, melamine/formaldehyde resins and chlorinated rubber resins.

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**Product Safety**

Please refer to the corresponding Safety Data Sheet.

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**Storage & Handling**

SYNOLAC® 40X60 MY should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C.

Exposure to direct sunlight should be avoided.

Under the above mentioned storage conditions the shelf life of the resin will be 12 months.

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